

## Life Fitness Cross-Trainers 90X, 93X, 95Xe, and 95Xi

### How To... Replace the Alternator

Special Service Tools Required: NONE

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1. Remove the Main Shrouds. See "How To..." in this section.
2. Walk the Alternator Belt off of the Poly-V Pulley and remove the Alternator Belt.
3. Disconnect all of the wires attached to the Alternator, marking where each of the wires terminates on the Alternator.
4. Remove the hex nut and mounting bolts securing the Alternator to the Drive module.
5. Install the new Alternator in reverse order ensuring that all wires are connected to their proper terminals.

